

# SOFT EDGE 60 CHAIR

PRODUCT FACT SHEET



**HAY**

## SOFT EDGE 60 CHAIR

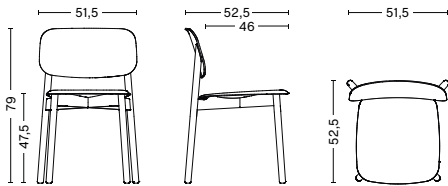
DESIGN BY ISKOS-BERLIN, 2016

Iskos-Berlin's Soft Edge series features an organically shaped seat and back, blending strong curves with extreme lightness to create a minimalistic design that optimises human-centric comfort. With its wooden seat, back and base in a variety of finishes, the Soft Edge 60 Chair creates a seamless, unified expression that offers uncluttered aesthetics, stability, and functionality. Its strength, stackability, and ability to link multiple chairs together make it ideal for using in private, public and contract environments – from homes to corporate spaces and cafés. Also available with an upholstered seat in a wide range of fabric options.

### HIGHLIGHTS

- Part of a family of dining chairs, bar stools, stools and lounge chairs with steel base or solid oak legs or polypropylene seat and back with steel base.
- 3-dimensional form based on the latest developments in moulded plywood technique using ordinary plywood.
- Variety of seat and base colours and finishes.
- Available with seat upholstery in selected fabrics and leathers.
- Stackable up to 6 pcs. without upholstery.
- Suitable for a wide variety of private and public environments.
- Qualified for contract use.

### DIMENSIONS



WIDTH 51,5 CM

DEPTH 52,5 CM

HEIGHT 79 CM

SEAT HEIGHT 47,5 CM

SEAT WIDTH 46 CM

### MATERIALS

#### SEAT AND BACK

Moulded plywood seat and back with inner veneer in beech, top and bottom veneer in oak.

#### SEAT W. UPHOLSTERY

10 mm PU foam.

#### BASE

Solid oak legs.

#### GLIDER

Plastic. Standard on all variants. Suitable for all floorings that are not too sensitive.

### OPTIONS

Felt gliders for wooden floors

CMHR foam (fire retardant)

Linking Device on Soft Edge 60 Chair w. link (please note, the linking device cannot be retrofitted)

### CONSTRUCTION

2D moulded plywood seat and back glued to the solid wood frame. The core of the plywood seat and back is made in beech, with the top veneer in oak. The base is solid oak with 4 x felt pads mounted to the frame for protection when stacking.

### COUNTRY OF ORIGIN

Latvia

### HANG UP BRACKET

Please see more information on Hang Up Bracket for Soft Edge Chairs in our overview.

[LINK TO HANG UP BRACKET OVERVIEW](#)









### CHAIR TROLLEY

Please see more information on Chair Trolley in our fact sheet.

[LINK TO FACT SHEET](#)

**COLOUR & FINISH**

Please note that the colour codes are indicative.

		BASE							
		BLACK WATER-BASED LACQUERED OAK	SOFT BLACK WATER-BASED LACQUERED OAK	HUNTER WATER-BASED LACQUERED OAK	DUSTY GREEN WATER-BASED LACQUERED OAK	FALL RED WATER-BASED LACQUERED OAK	SOFT GREY WATER-BASED LACQUERED OAK	WATER-BASED LACQUERED OAK	
SEAT & BACK									
BLACK WATER-BASED LACQUERED OAK		•							
SOFT BLACK WATER-BASED LACQUERED OAK			•						
HUNTER WATER-BASED LACQUERED OAK				•					
DUSTY GREEN WATER-BASED LACQUERED OAK					•				
FALL RED WATER-BASED LACQUERED OAK						•			
SOFT GREY WATER-BASED LACQUERED OAK							•		
WATER-BASED LACQUERED OAK								•	
SMOKED WATER-BASED LACQUERED OAK									•

**FABRIC & LEATHER UPHOLSTERY**

Please see our Fabric Overview for approved standard fabrics.

[LINK TO OVERVIEW](#)

## SUSTAINABILITY

HAY focuses on developing long-lasting products that minimise our environmental impact. We optimise the use of sustainable materials such as recycled materials, FSC-certified wood and water-based lacquer, with a growing number of eco-certified products. We have strict regulatory requirements, and the majority of our products are tested to comply with international standards for strength, durability and safety.

[LINK TO ENVIRONMENTAL PROFILE](#)

## CERTIFICATES



FSC™ LABEL MIX 70%  
Made from FSC™-certified wood and other controlled materials.



EU ECOLABEL  
Applies to unupholstered and upholstered models covered in EU-Ecolabelled fabrics.  
Does not apply to CMHR foam.



INDOOR ADVANTAGE™ GOLD  
Supports a healthy indoor environment.  
Confirms to ANSI/BIFMA standards.

## TESTS

EN 16139:2013  
Furniture - Strength, durability and safety  
- Requirements for non-domestic seating.  
L2 Extreme use - Loading according to  
Test severity L2.

ANSI BIFMA X5.4-2012  
American National Standard For Office Furnishings  
- Lounge and Public Seating – Tests.

## WARRANTY

HAY provides a 5-year product warranty. Spare parts are available throughout the 5-year warranty period.  
Please contact the HAY sales team for further information about the warranty terms and conditions.

## CARE & MAINTENANCE

Our Care & Maintenance offers guidance for optimal maintenance of your HAY product. It includes advice and instructions on cleaning and caring for specific materials to prolong the life of your furniture. Find the guide at hay.com.

[LINK TO CARE & MAINTENANCE](#)

## RECYCLING & DISASSEMBLY

The furniture is designed to be a long-lasting furniture made to last for many years. The furniture is 100% recyclable and all parts can be fully separated and recycled. All parts can be delivered to a suitable recycling facility.

[LINK TO DISASSEMBLY INSTRUCTION MANUAL](#)

## DOWNLOADS

Packshots and lifestyle photos, 2D / 3D files, care and maintenance, instructions, test certificates, product fact sheets, and product presentations are available in our Digital Library at hay.com.

[LINK TO DIGITAL LIBRARY](#)