

# PALISSADE COLLECTION

## HOT GALVANISED

DESIGN BY RONAN & ERWAN BOUROULLEC



Designed by French brothers Ronan and Erwan Bouroullec, the range of hot-dip galvanized Palissade chairs, benches and stools were developed to supplement the existing Palissade collection of outdoor furniture. United by a common principle of symmetrical geometry, the collection is engineered to reproduce the same visual simplicity and core strength throughout. Designed in colour and form to integrate effortlessly into a natural landscape or urban setting, Palissade is intended to be used over a longer period of time and become more beautiful over the years. The furniture's longevity is greatly extended by the hot dip galvanisation process, where the steel frames are dipped in molten zinc,

forming a resilient coating over the entire steel surface, protecting against corrosion and offering a maintenance-free finish. The collection is particularly suited for outdoor cafés and restaurants, public gardens or urban spaces.

### PRODUCT DETAILS

- / An outdoor collection of hot galvanized tables, benches, chairs, stools, lounge chairs, chaise longue and sofas in varying sizes.
- / Hot-dip galvanisation involves immersing steel in a liquid zinc bath to prevent rust, ensuring items a longer, maintenance-free lifetime.
- / Suitable for a wide variety of private and public environments.
- / Qualified for contract use.
- / Chair and Armchair are stackable up to 6 pcs.

# HAY

## MATERIAL

Hot galvanised steel.

## COLOUR & FINISH

Available in 1 finish:  
/ Hot galvanised steel



HOT GALVANISED  
STEEL

## CONSTRUCTION

### SEATING

Welded steel construction featuring tubular design, with flat steel bar reinforcement cross on sofa and lounge chair. Plastic glider pre-mounted on each leg. Plastic stacking unit pre-mounted on chair and armchair.

### TABLES

Welded steel construction featuring tubular design. The table consists of two leg sections and one tabletop. Requires assembly with eight screws using an Allen key. Plastic glider pre-mounted on each leg. Requires assembly.

## OPTIONS

/ Palissade Cushion. The seat fits the form exactly. The quilted cushion features an anti-slip bottom and fastens with velcro at the top and velcro at the bottom. Crafted in Teflon-coated fabric for a water resistant finish, the cushions are available in three colours and can be used all year round.

## NOTE

Please make sure to wipe all surfaces before use, as the zinc surface oxidises during transportation and can become humid. This can stain your clothing if it comes into contact with it.

## TESTS

### SEATING

EN 16139:2013 / Furniture - Strength, durability and safety - Requirements for non-domestic seating.

L2: Extreme use - Loading according to Test severity L2.

EN 581-1:2017 Outdoor furniture – Seating and tables for camping, domestic and contract use – Part 1: General safety requirements

EN 581-2:2009 / Outdoor furniture – Seating and tables for camping, domestic and contract use – Part 2: mechanical safety requirements and test methods for seating.

EN 581-2:2015 / Outdoor furniture – seating and tables for camping, domestic and contract use – Part 2: Mechanical safety requirements and test methods for seating

EN 1022:2005 / Domestic furniture - Seating - Determination of stability.

### TABLES

EN 15372: 2008 / Furniture - Strength, durability and safety - Requirements for non-domestic tables.

L3: Severe use.

EN 581-3:2007 / Outdoor furniture – Seating and tables for camping, domestic and contract use – Part 3: Mechanical safety requirements and test methods for Tables.

## DOWNLOADS

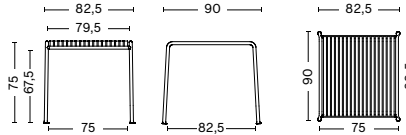
Packshots and lifestyle photos, 2D / 3D files, care and maintenance instructions, test certificates, product fact sheets, and product presentations are available in our Image Bank at hay.com.

[Link to downloads.](#)

**DIMENSIONS**

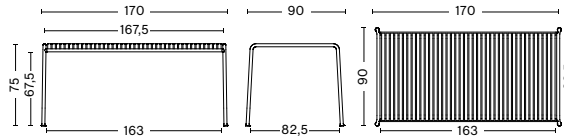
**PALISSADE TABLE**

LENGTH / 82,5 cm / 32.48"  
 WIDTH / 90 cm / 35.43"  
 HEIGHT / 75 cm / 29.53"



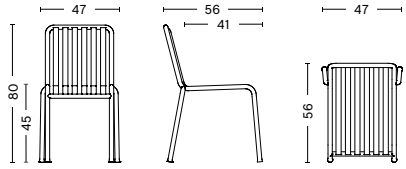
**PALISSADE TABLE**

LENGTH / 170 cm / 66.93"  
 WIDTH / 90 cm / 35.43"  
 HEIGHT / 75 cm / 29.53"



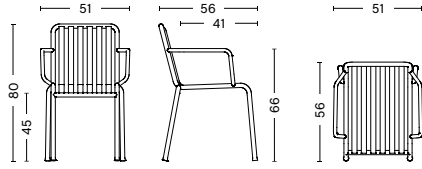
**PALISSADE CHAIR**

WIDTH / 47 cm / 18.50"  
 DEPTH / 56 cm / 22.05"  
 HEIGHT / 80 cm / 31.49"  
 SEAT HEIGHT / 45 cm / 17.71"



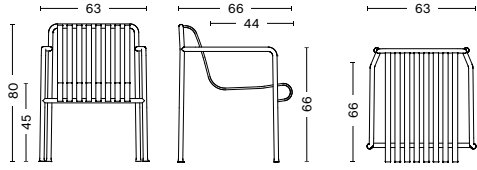
**PALISSADE ARMCHAIR**

WIDTH / 51 cm / 20.08"  
 DEPTH / 56 cm / 22.05"  
 HEIGHT / 80 cm / 31.49"  
 SEAT HEIGHT / 45 cm / 17.71"



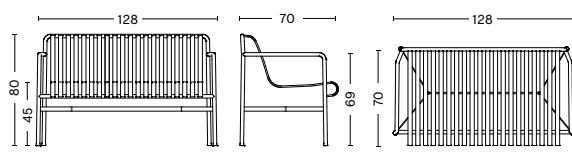
**PALISSADE DINNING ARMCHAIR**

WIDTH / 63 cm / 24.80"  
 DEPTH / 66 cm / 25.98"  
 HEIGHT / 80 cm / 31.49"  
 SEAT HEIGHT / 45 cm / 17.71"



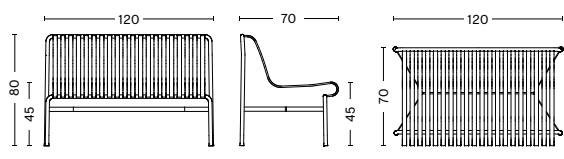
**PALISSADE DINING BENCH**

WIDTH / 128 cm / 50.39"  
 DEPTH / 70 cm / 27.56"  
 HEIGHT / 80 cm / 31.50"  
 SEAT HEIGHT / 45 cm / 17.72"



**PALISSADE DINING BENCH W/O ARMREST**

WIDTH / 120 cm / 47.24"  
 DEPTH / 70 cm / 27.56"  
 HEIGHT / 80 cm / 31.49"  
 SEAT HEIGHT / 45 cm / 17.71"

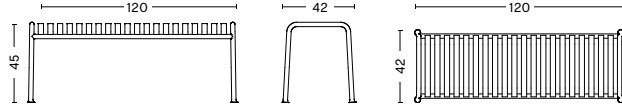


**PALISSADE BENCH**

WIDTH / 120 cm / 47.24"

DEPTH / 42 cm / 16.53"

HEIGHT / 45 cm / 17.72"



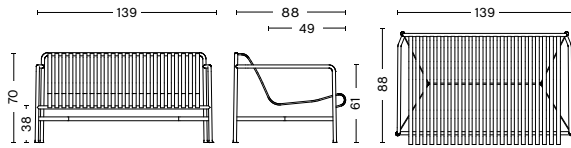
**PALISSADE LOUNGE SOFA**

WIDTH / 139 cm / 54.72"

DEPTH / 88 cm / 34.65"

HEIGHT / 70 cm / 27.56"

SEAT HEIGHT / 38 cm / 14.96"



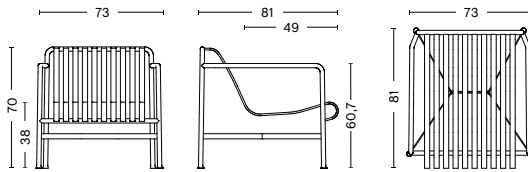
**PALISSADE LOUNGE CHAIR LOW**

WIDTH / 73 cm / 28.74"

DEPTH / 81 cm / 31.89"

HEIGHT / 70 cm / 27.56"

SEAT HEIGHT / 38 cm / 14.96"



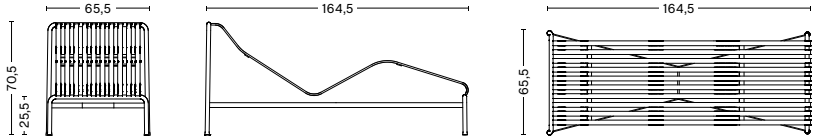
**PALISSADE CHAISE LONGUE**

WIDTH / 65,5 cm / 25.78"

DEPTH / 164,5 cm / 64.76"

HEIGHT / 70,5 cm / 27.75"

SEAT HEIGHT / 25,5 cm / 10.03"

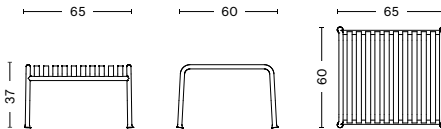


**PALISSADE OTTOMAN**

WIDTH / 65 cm / 25.59"

DEPTH / 60 cm / 23.62"

HEIGHT / 37 cm / 14.56"



**PALISSADE STOOL**

WIDTH / 37 cm / 14.57"

DEPTH / 42 cm / 16.54"

HEIGHT / 45 cm / 17.72"

